

Product Change Notices

PCN No.: 20110804

Date: September 1, 2011

Subject: Apply Cu bonding wire on AME5258A SOT-25 package

This is to inform you that Cu bonding wire will be applied on the AME5258A SOT-25 series with below conditions:

- 1. AME to ensure "Electrical Characteristic" of Cu bonding wire package is 100% compliance AME5258A specifications.
- 2. AME qualified this new material package reliability.
- 3. The Part Number of each product is unchanged, but identification through D/C is available.

This notification is for your information and concurrence.

If you require AME Qual/Rel data or samples to qualify this change, please contact AME, Inc. directly or AME's authorized Sales Representative or Distributor.

Please note this PCN will be effective after 30 days of issuing date automatically If we do not receive any response, comment or questions from you within 30 calendar days.

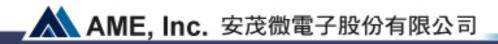
If you have any questions concerning this change, please contact:

PCN Originator:

Name: Bill Chou - Director, Engineering Department I

Email: <u>bill_chou@ame.com.tw</u>
Phone: +886.2.2627.8687 # 2110

Expected 1st Device Shipment Date: 10/1/2011 Effective Year/Work Week of Changed Product: NA



AME5258A SOT-25 series Part Number – Au bonding wire

Part Number	Marking*	Output Voltage	Package
AME5258A-BEVADJ	CCWMXX	ADJ	SOT-25

AME5258A SOT-25 series Part Number - Cu bonding wire

Part Number	Marking*	Output Voltage	Package
AME5258A-BEVADJ	CCWMXX	ADJ	SOT-25

Reason of Change:

Add Cu bonding wire to ensure the sufficient material source.

Qual/Rel Report:

Test Item	Method	Description	Result
HTOL	MIL-STD-883F 1005.8	T _{STRESS} =125 , Duration= 1000hrs Biased	Pass
	MIL-STD-883G Method 3015.7	Human Body Model, Class 2, 2kV minimum	Pass
ESD	JEDEC EIA/JESD22-A115	Machine Model, Class B, 200V minimum	Pass
	JESD22-C101C	Charged Device Model, Class II, 200V minimum	Pass
Latch-up	JEDEC STANDARD NO.78 MARCH 1997	Level A, 100mA minimum	Pass
MSL	IPC/JEDEC J-STD-020C	85/85 168 hours, IR-reflow 3 cycles Peak Temp.= 260	MSL1
HTS	JESD22-A103D	150 , 1000 hrs	Pass
THT (85/85)	JESD22-A101C	85 ,85% RH, 1000hrs	Pass
PCT	JESD22-A102D	121 , 100% RH, 2atm, 168hrs	Pass
TCT	JESD22-A104D	-65 ~ 150 , 500 cycles, DWELL=15min	Pass
Solderability	J-STD-D02C	Temp.=260 , Duration=5sec	Pass
IR-reflow	JESD22-A113F	See IR reflow Profile, Perform 3 cycles test	Pass

REL-1265-E-A

Cu Wire Reliability Report for AME5258A SOT-25 Series Product

Approved by

Amy Shen

Quality & Reliability Dept.

Manager

Prepared by

Jess Lin

Quality & Reliability Dept.

Engineer

Conclusion:

The AME5258A SOT-25 series product has successfully met AME's reliability standard that is required on all AME, Inc products.

Furthermore, QRA Dept. of AME, Inc monitors the reliability continuously to make sure that all AME5258A SOT-25 series product will still meet AME's reliability standard in the future.

Table of Contents:

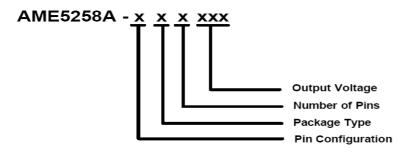
- I、General Description
- II、Product Information
- III、Failures In Time Calculation
- IV、Product Reliability Test Result
- V、Package Reliability Test Result
- VI、IR-reflow Test Result

I、General Description:

The AME5258A is a high efficiency monolithic synchronous buck regulator using a constant frequency, current mode architecture. The device is available in an adjustable version. Supply current with no load is $300\mu\text{A}$ and drops to $<1\mu\text{A}$ in shutdown. The 2.5V to 5.5V input voltage range makes the AME5258A ideally suited for single Li-Ion battery-powered applications. 100% duty cycle provides low dropout operation, extending battery life in portable systems. PWM pulse skipping mode operation provides very low output ripple voltage for noise sensitive applications. At very light load, the AME5258A will automatically skip pulses in pulse skip mode operation to maintain output regulation.

The AME5258A is simple to use. As with standard LDO's, Input and output capacitor are required. The only other element is a small, low cost, $2.2\mu H$ inductor.Low output voltages are easily supported with the 0.6V feedback reference voltage. And 100% duty cycle when Vin approaches Vout.

II. Product Information:



Pin Configuration	Package Type	Number of Pins	Output Voltage
B 1. EN (SOT-25) 2. GND 3. SW 4. IN 5. FB	E: SOT-2X	V: 5	ADJ: Adjustable



III、Failures In Time Calculation:

Use HTOL test information mentioned in section , FIT (Failures In Time) can be calculated as below:

$$FIT = (x^2_{(v, CL)} \times 10^9)/(2 \times S \times H \times A_F) = (4.61 \times 10^9)/(2 \times 77 \times 1000 \times 280.59)$$

=106.69 (pieces per 10⁹ hours) @ 40 with 90% Confidence Level.

Where A_F is acceleration factor setting activation energy to 1.0eV as zero failure.

IV、Product Reliability Test Result:

Test Item	Test Condition	Sample Size / Failures	Result
HTOL	T _{STRESS} =125	77 pcs / 0 pcs	Pass
	Duration= 1000hrs		
	Biased, Read at		
	168/504/1000 hours		
ESD	Human Body Model	3 pcs per pin pair / 0 pcs	Pass
	Pin-to-Pin test		
	Class 2, 2kV minimum		
	Machine Model	3 pcs per pin pair / 0 pcs	Pass
	Pin-to-Pin test		
	Class B, 200V minimum		
	Charged Device Model	3 pcs package pair / 0 pcs	Pass
	Class II, 200V minimum		
Latch-up	Level A, 100mA minimum	3 pcs per pin pair / 0 pcs	Pass

V、Package Reliability Test Result:

Test Item	Test Condition	Sample Size / Failures	Result
MSL	85/85 168 hours	22 pcs / 0 pcs	Level 1
	IR-reflow 3 cycles		
	Peak Temp.= 260		
	IPC/JEDEC J-STD-020C		
HTS	Precondition NOTE 2	77 pcs / 0 pcs	Pass
	Temp.=150		
	Duration=1000 hours		
	Unbiased, Read at		
	1000 hours		
THT	Precondition NOTE 2	77 pcs / 0 pcs	Pass
	Temp.=85 , R.H.=85%		
	Duration=1000 hours		
	Unbiased,		
	Read at 1000 hours		
PCT	Precondition NOTE 2	77 pcs / 0 pcs	Pass
	Temp.=121 , R.H.=100%		
	15PSIG, Unbiased		
	Duration=168 hours		
	Read at 168 hours		
TCT	Precondition NOTE 2	77 pcs / 0 pcs	Pass
	-65 ~ 150		
	500 cycles Unbiased,		
	Read at 500 cycles		
Solderability	Temp.=260 (lead-free)	5 pcs / 0 pcs	Pass
	Duration=5sec		

NOTE 2: 85/85 168 hours + IR-reflow 3 cycles with Peak Temp.= 260

VI、IR-reflow Test Result:

Test Item	Test Condition	Sample Size / Failures	Result	
IR-reflow	See IR reflow Profile	22 pcs / 0 pcs	Pass	
	Perform 3 cycles test			

IR reflow Profile:

Profile Feature	Pb-Free Assembly	
Average Ramp-Up Rate	0 /	
(Ts _{max} to Tp)	3 /second max.	
Preheat		
- Temperature Min (Ts _{min})	150	
- Temperature Max (Ts _{max})	200	
- Time (ts _{min} to ts _{max)}	60~180 seconds	
Time maintained above		
- Temperature (T _L)	217	
- Time (t _L)	60~150 seconds	
Peak/Classification Temperature (Tp)	260	
Time within 5 of actual Peak	20, 40 seconds	
Temperature (tp)	20~40 seconds	
Ramp-Down Rate	6 /second max.	
Time 25 to Peak Temperature	8 minutes max.	

