

Product Change Notices

PCN No.: 20160701

Date: July 18, 2016

Subject: Add assembly and test house GTK as another source for AME package PQFP-44, the product including AME7106ACKWZ and AME7107ACKWZ.

This is to inform you that GTK assembly and test house will be added as another source for the AME package PQFP-44 with below conditions:

- 1. AME had qualified a new material packages with reliability test.
- 2. The Part Number of each product is unchanged, but identification via D/C is available.

This notification is for your information and concurrence.

If you require AME Qual/Rel data or samples to qualify this change, please contact AME, Inc. directly or through AME's authorized Sales Representative or Distributor.

Please note this PCN will be effective 30 days after the issuing date automatically if we do not receive any response, comment or questions from you.

If you have any questions concerning this change, please contact:

PCN Originator:

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The expected 1st affected shipment date is August 18 2016

Reason of Change:

Add another assembly test house to increase AME Assembly and test capacity.



Qual/REL Report:

Reliability Report for GTK package PQFP-44

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Conclusion:

The GTK PQFP-44 series product has successfully met AME's reliability standard that is required on all AME, Inc products.

Furthermore, QRA Dept. of AME, Inc monitors the reliability continuously to make sure that all PQFP-44 series product will still meet AME's reliability standard in the future.

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 Package Reliability Test Result
- $II \rightarrow IR$ -reflow Test Result



Test Item	Test Condition	Sample Size / Failures	Result
MSL	85/85 168 hours	45 pcs / 0 pcs	Level 3
	IR-reflow 3 cycles		
	Peak Temp.= 260°C		
	IPC/JEDEC J-STD-020D		
HTS	Precondition NOTE 1	45 pcs / 0 pcs	Pass
	Temp.=150 ℃		
	Duration=500 hours		
	Unbiased, Read at		
	1000 hours		
PCT	Precondition NOTE 1	45 pcs / 0 pcs	Pass
	Temp.=121℃, R.H.=100%		
	15PSIG, Unbiased		
	Duration=168 hours		
	Read at 168 hours		
ТСТ	Precondition NOTE 1	45 pcs / 0 pcs	Pass
	-65℃ ~ 150℃		
	500 cycles Unbiased,		
	Read at 500 cycles		
Solderability	Temp.=260°C (lead-free)	15 pcs / 0 pcs	Pass
	Duration=5sec		

NOTE 1: 85/85 168 hours + IR-reflow 3 cycles with Peak Temp.= 260 $^\circ\!\mathrm{C}$



${\rm I\hspace{-.1em}I}$ \sim IR-reflow Test Result:

Test Item	Test Condition	Sample Size / Failures	Result
IR-reflow	See IR reflow Profile	22 pcs / 0 pcs	Pass
	Perform 3 cycles test		

IR reflow Profile:

Profile Feature	Pb-Free Assembly	
Average Ramp-Up Rate	3℃/second max.	
(Ts _{max} to Tp)		
Preheat		
- Temperature Min (Ts _{min})	150 ℃	
- Temperature Max (Ts _{max})	200 ℃	
- Time (ts _{min} to ts _{max)}	60~180 seconds	
Time maintained above		
- Temperature (T _L)	217 ℃	
- Time (t _L)	60~150 seconds	
Peak/Classification Temperature (Tp)	260 ℃	
Time within 5° C of actual Peak	20. 10 accordo	
Temperature (tp)	20~40 Seconds	
Ramp-Down Rate	6°C/second max.	
Time 25 $^{\circ}$ C to Peak Temperature	8 minutes max.	



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